

**In plain** (with no particular difficulty)

**DN**

**Estimated cost for welding (2007, in euros)**

150	200	250	300	400	500	600	750	800	900	1000
71	86	105	130	183	212	257	328	337	412	511

**PMS 67,7 Cat A**

**Thickness of considered pipe (in mm)**

4,2	5,2	5,2	6,0	6,5	6,3	7,3	8,9	8,8	9,8	10,9
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11,9	13
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